# Micro-electronics at CERN

Paulo Moreira CERN, Switzerland 2008

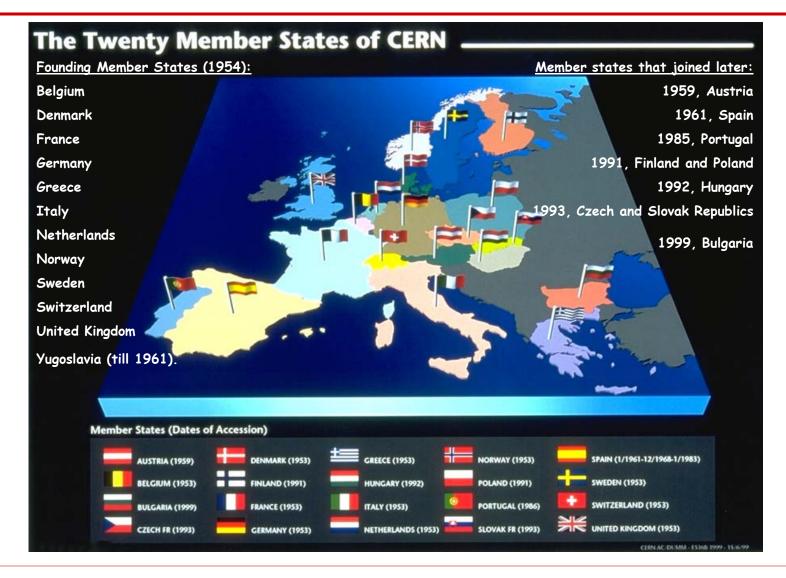
### Outline

- CERN
- LHC and its Detectors
- Electronics and the Physics experiments:
  - Electronics and radiation
  - Radiation tolerance by design
- □ The microelectronics Group
- □ LHC projects:
  - Timing & Time measurements:
  - Data links
  - Experiment control
  - Frontend electronics
- Medical applications

### **CERN** - European Organization for Nuclear Research

- Conseil Européen pour la Recherche Nucléaire
- The concept of an "European Science Laboratory" was first proposed by Louis de Broglie in 1949
- UNESCO "subscribes" the idea in 1950
- In 1952, 11 European governments agree to create a "provisional" CERN
- □ The European Organization for Nuclear Research formally comes in to being on 29 September 1954
- □ Today CERN counts with 20 member states

#### **CERN - Member States**

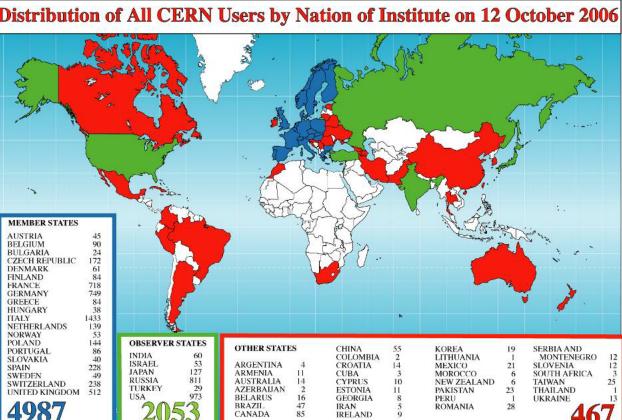


### **CERN** - Worldwide Collaboration



- Physicists
- Engineers
- Technicians
- Craftsmen
- Administrators
- Secretaries
- Workmen

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6500 visiting scientists representing:

500 Universities

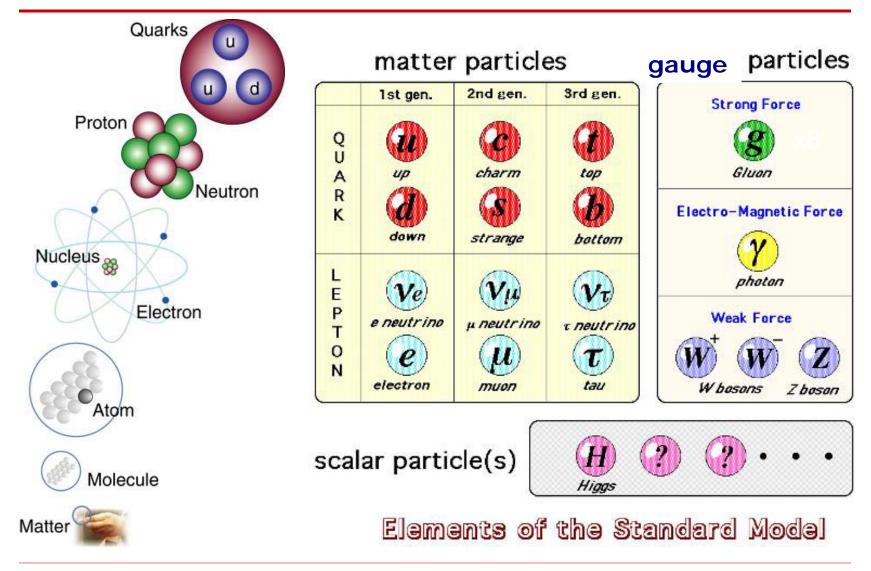
80 Nationalities

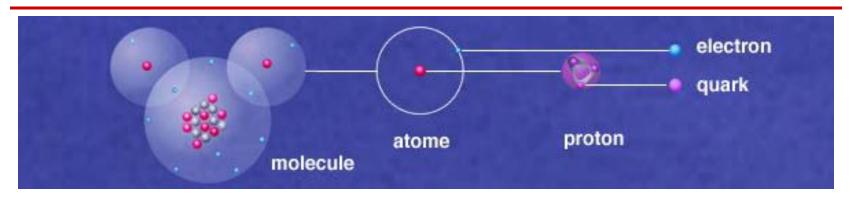
HUNGARY ITALY

### **CERN - Physics Research**

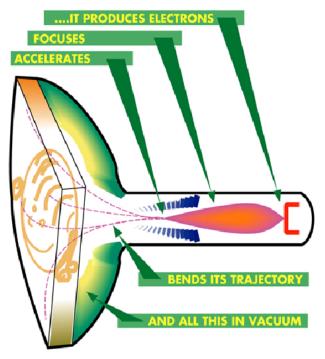
- The goal of physicists that work at CERN is to understand:
  - How matter is made?
  - What forces hold it together?
- CERN's mission is to provide the the infrastructures for the realization of High Energy Physics (HEP) experiments:
  - The particle accelerators
  - The particle detectors

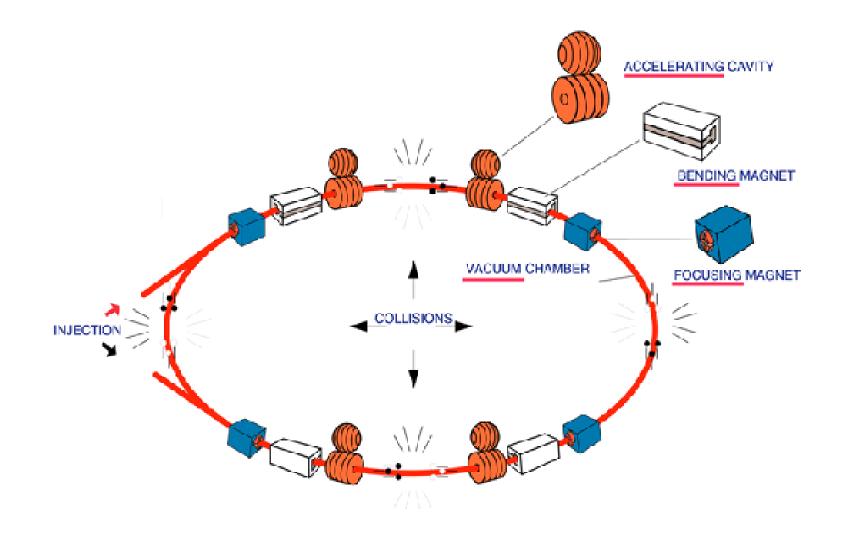
#### The study of elementary particles and fields and their interactions



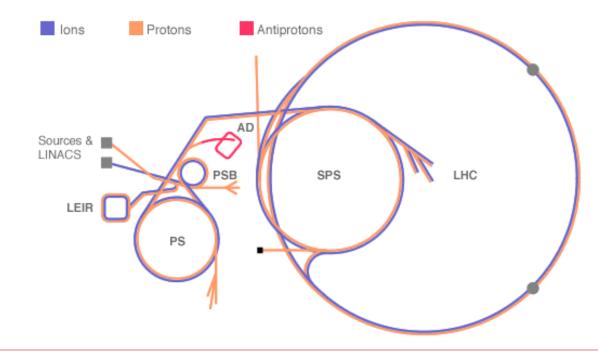


- Like atoms, protons and neutrons also possess an internal structure.
- Physicists collide particles at high energies to reveal their internal structure.
- High energies are achieved using particle accelerators.
- The most common type of particle accelerators is the Cathode Ray Tube (most likely you have one at home).

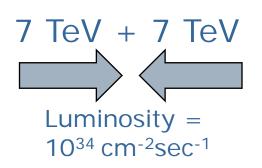




- □ A succession of machines bring the beam to high energies
- The highest level of energy will be achieved in the Large Hadron Collider
  - Collide proton beams with energies around 7-on-7 TeV
  - Collide beams of heavy ions such as lead with a total collision energy in excess of 1,250 TeV

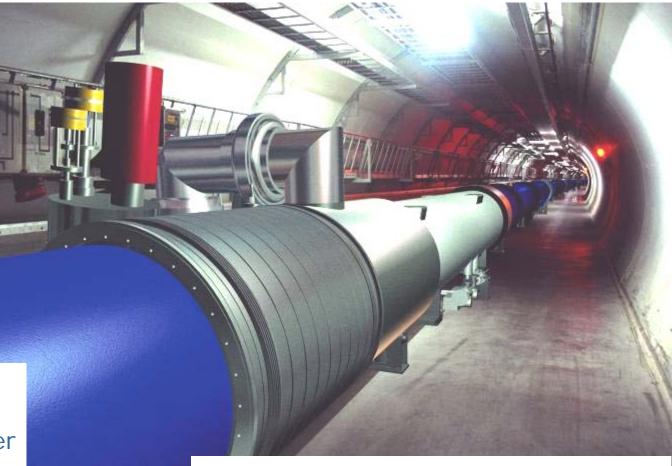


### The LHC = Proton - Proton Collider



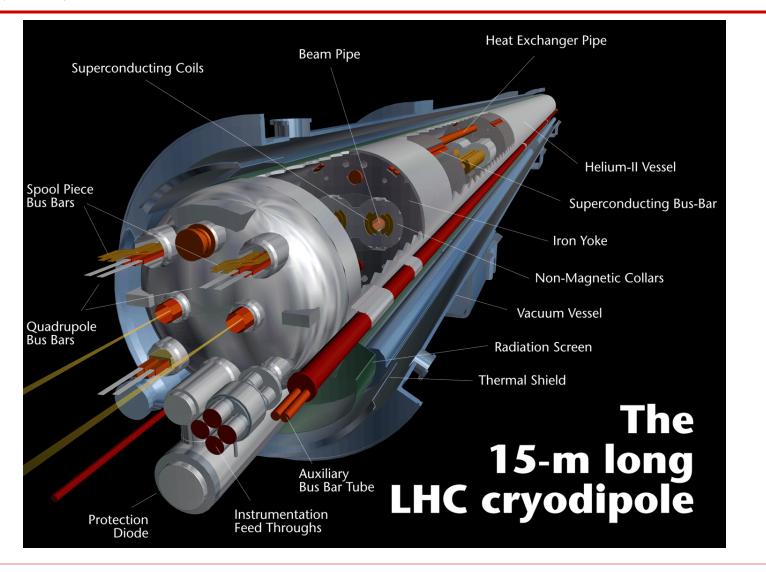
#### Primary targets:

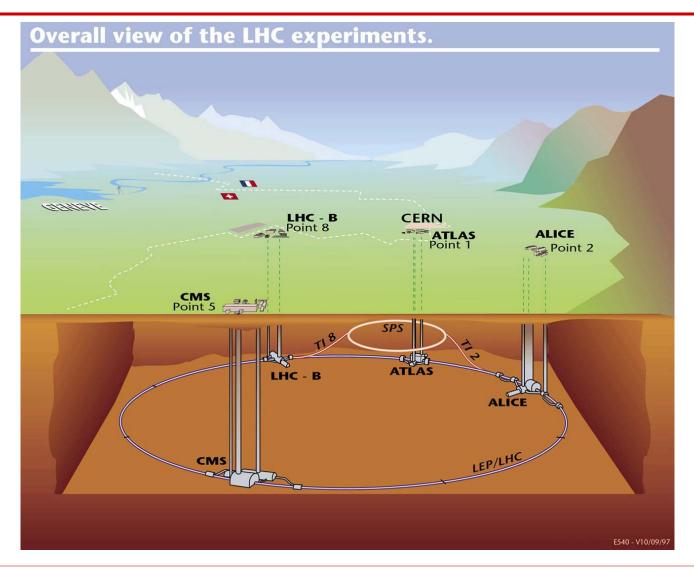
- Origin of mass
- Nature of Dark Matter
- Primordial Plasma
- Matter vs Antimatter



The LHC results will determine the future course of High Energy Physics

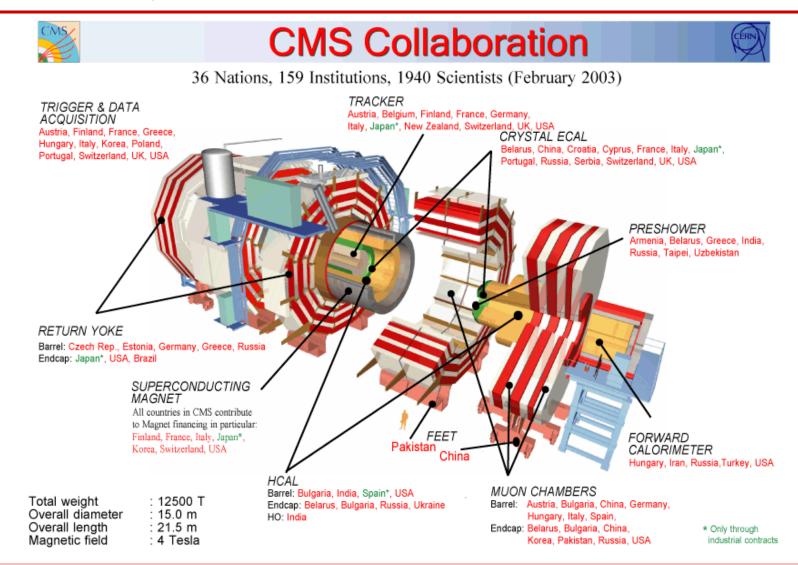
# Cryodipole



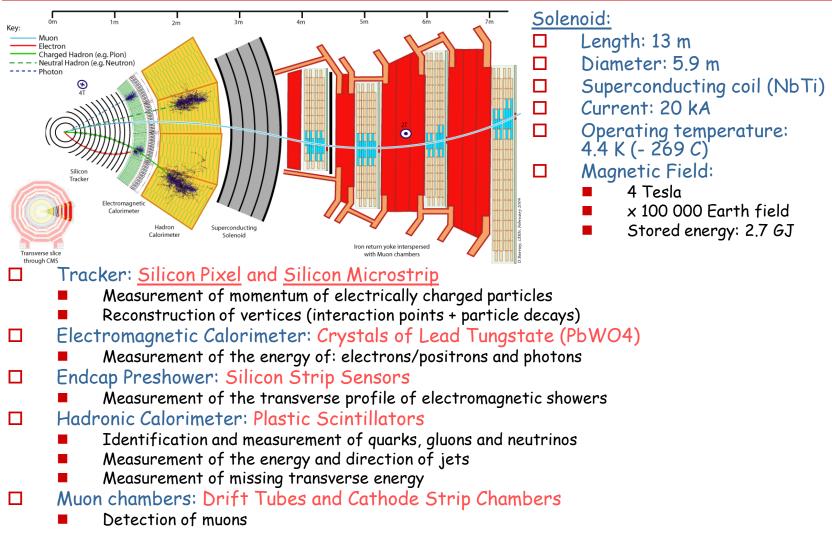




### LHC - Compact Muon Solenoide (CMS)



#### LHC - CMS



#### LHC - CMS

- □ Silicon Pixels
  - 150 μm x 100 μm
  - 66 million pixels
- □ Silicon Microstrips:
  - Sensor size: 11 cm x 16 cm (microstrip pitch 140 μm)
  - Total area: 214 m<sup>2</sup>
  - 11.4 million microstrips
- Electromagnetic Calorimeter
  - 22 to 23 cm long crystals
  - Avalanche Photodiodes (APDs) barrel
  - Vacuum Phototriodes (VPTs) endcaps
  - 76 000 detector elements (total)
- Endcap Preshower
  - Silicon strip sensors: 6.3 cm x 6.3 cm, 300 µm thick
  - 32 strips/sensor
  - 137 000 silicon strips

#### LHC - CMS

#### Hadronic Calorimeter

- 4 mm thick plastic scintillators
- Hybrid Photo-Diodes (external to the detector)
- 10 000 detector channels
- Muon chambers
  - Drift tubes (outside the solenoid)
  - Cathode Strip Chambers (forward region)
  - Resistive Plate Chambers
  - 576 000 detector channels

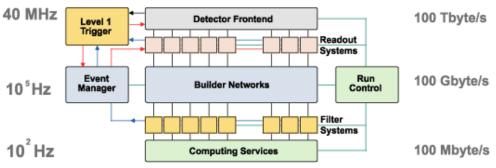
Total number of detector channels ~78 million

# CMS Trigger

- □ Beam crosses: 40MHz/s
- 25 proton-proton collisions per beam crossing
- 78 M detector channels
- Brut force data collection would be the equivalent of 10 000 Encyclopaedia Britannica per second!
- □ Trigger system:
  - Identify the interesting events (about 100/s only)
  - Start the acquisition of interesting events
  - Only selected detectors contribute to the trigger (1 Mbyte event size)
- Trigger processing is done in three levels:
  - L1 custom hardware (100 kHz)
  - L2 commercial processors (100 Hz)
  - L3 uses full event data. Slow and Sophisticated analysis

# Data Acquisition Main Parameters Collision rate 40 MHz Level 1 Maximum trigger rate 100 kHz

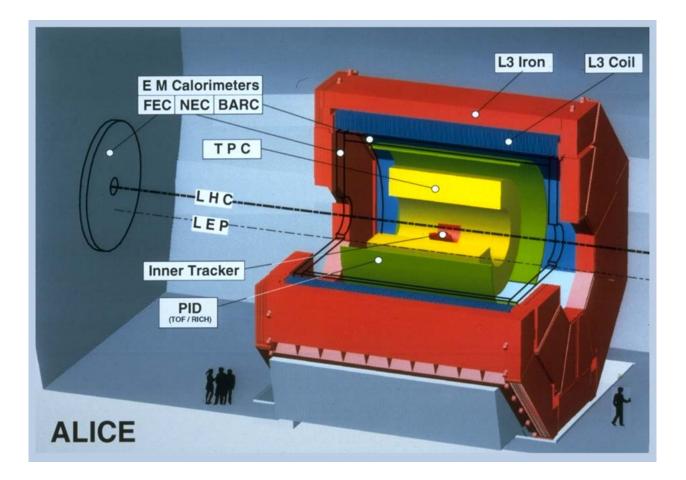
Level-1 Maximum trigger rate	100 kHz
Average event size	1 Mbyte
No. of electronics boards	10000
No. of readout crates	250
No. of In-Out units (200-5000 byte/event)	1000
Event builder (1000 port switch) bandwidth	1 Terabit/s
Event filter computing power	5 10 <sup>6</sup> MIPS
Data production	Tbyte/day
-	



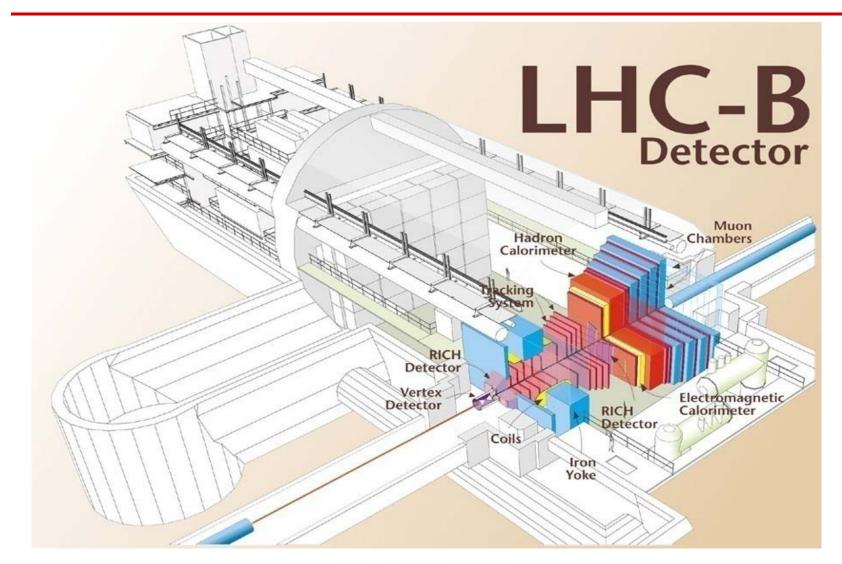
Trigger and Data Acquisition baseline structure

 Detector electronics contains memory to store the data to allow time for the trigger processor

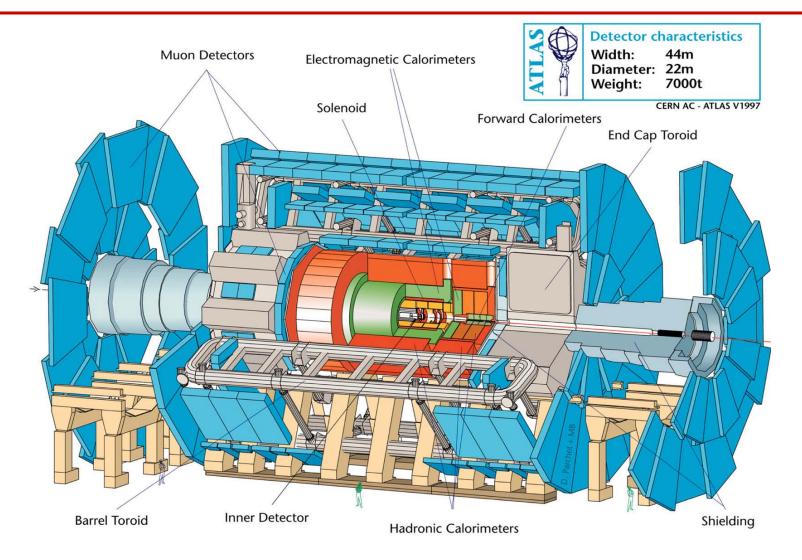
#### LHC - Particle Detectors: ALICE

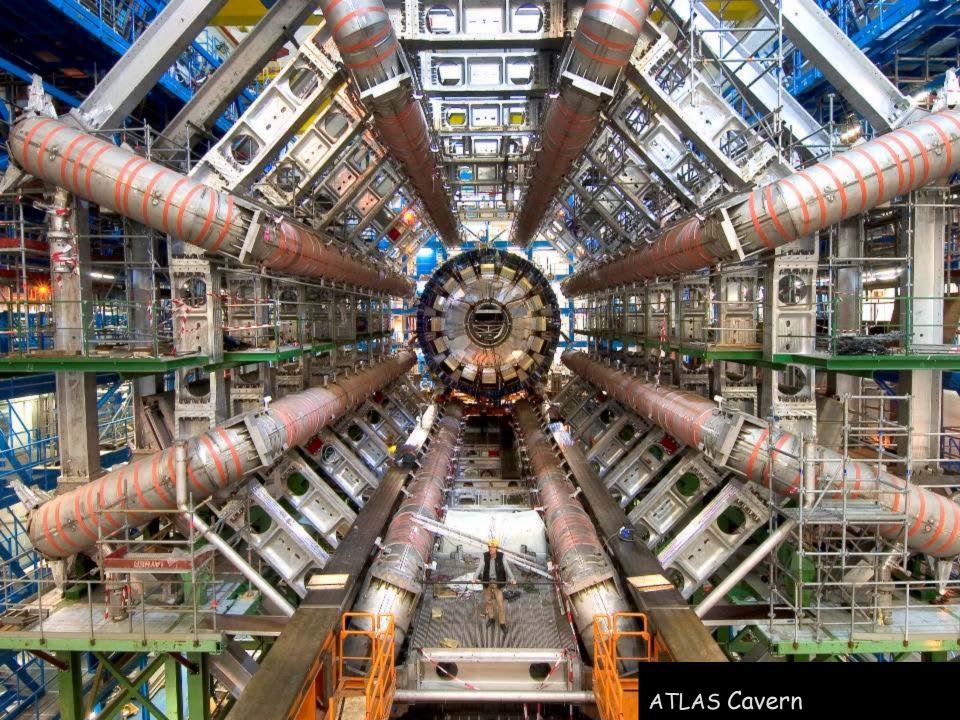


#### LHC - Particle Detectors: LHCb



### LHC - Particle Detectors: ATLAS





### Radiation Levels in ATLAS:

#### During the experiment lifetime (10 years)

Detector zone	Total dose [rad]	Neutrons (1 MeV eq.) [n/cm²]	Charged hadrons (> 21 MeV) [p/cm²]
Pixels	112 M	1.47·10 <sup>15</sup>	2·10 <sup>15</sup>
SCT Barrel	7.9 M	1.4·10 <sup>13</sup>	1.1·10 <sup>14</sup>
ECAL (barrel)	5.1 k	1.7·10 <sup>12</sup>	3.6.1011
HCAL	458	2.5·10 <sup>11</sup>	5.6·10 <sup>10</sup>
Muon detector	24.3 k	3.8·10 <sup>12</sup>	8.7·10 <sup>11</sup>

Satellite applications typical requirement: < 100 Krad

### Summary of Radiation Effects

#### Total Ionizing Dose (TID)

Potentially all components

# Cumulative effects

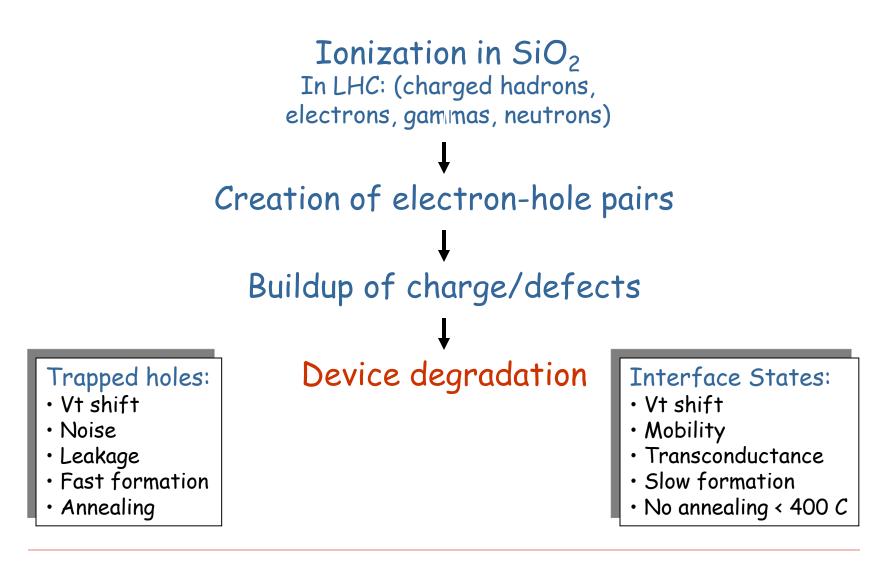
#### Displacement damage

Bipolar technologies Optocouplers Optical sources Optical detectors (photodiodes)

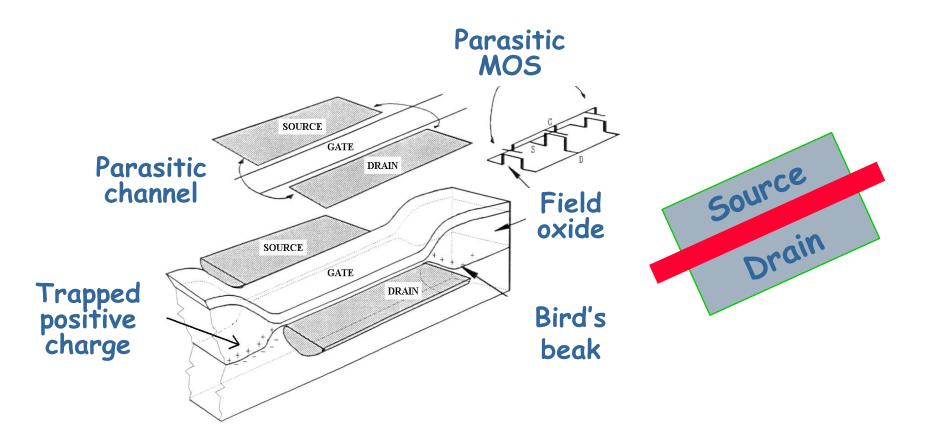
Permanent SEEs SEL CMOS technologies SEB Power MOSFETs, BJT and diodes SEGR Power MOSFETs Single Event Effects (SEE) **Transient SEEs** Combinational logic Static SEEs Operational amplifiers SEU, SEFI

Digital ICs

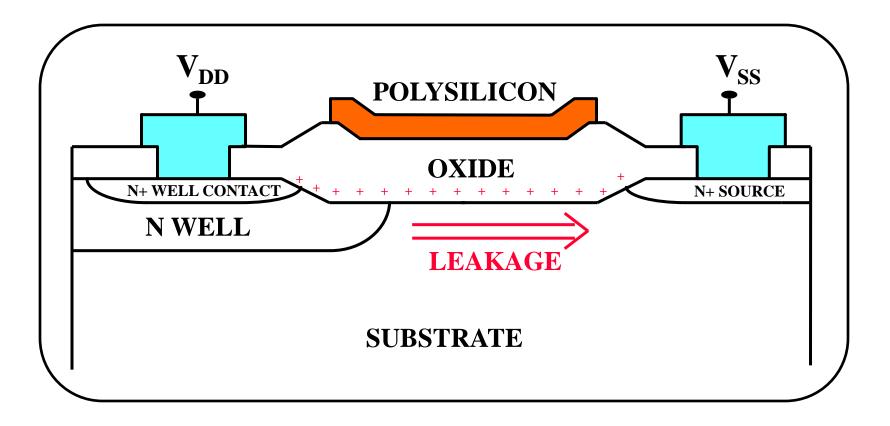
Total Ionizing Dose (TID)



#### **Transistor Level Leakage**



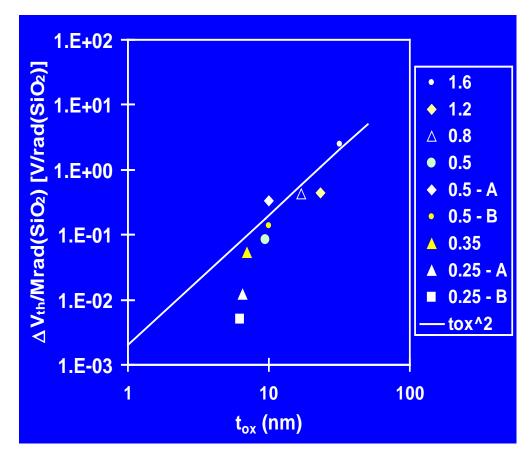
### IC Level Leakage



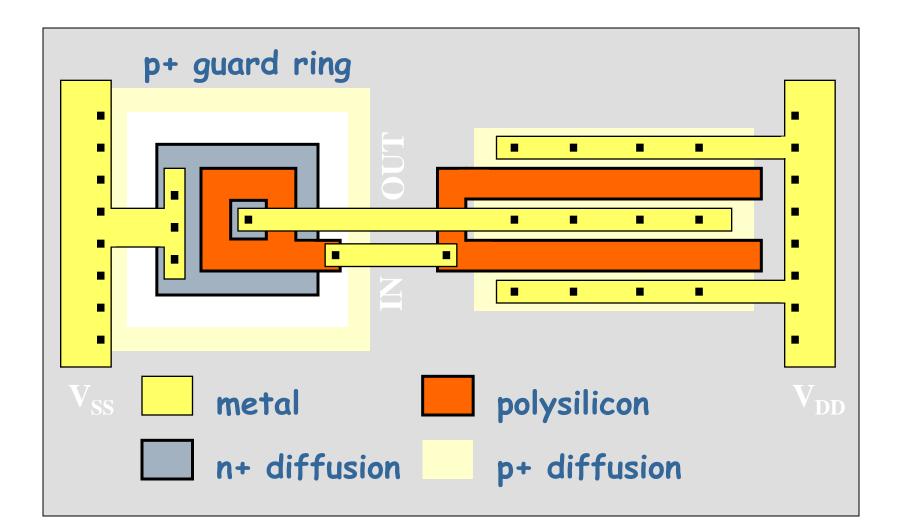
### Radiation Effects and tox Scaling

# Damage decreases with gate oxide thickness

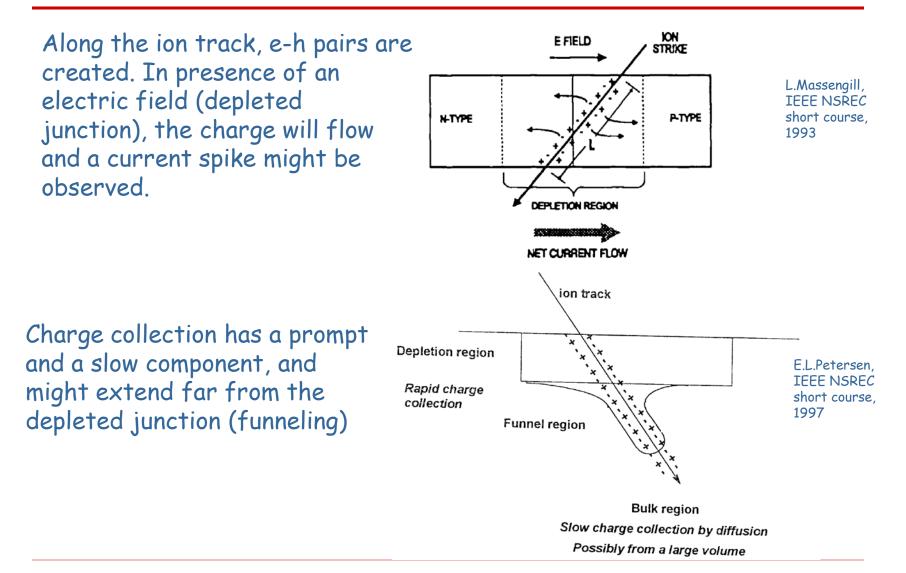
Measured on VLSI tech.



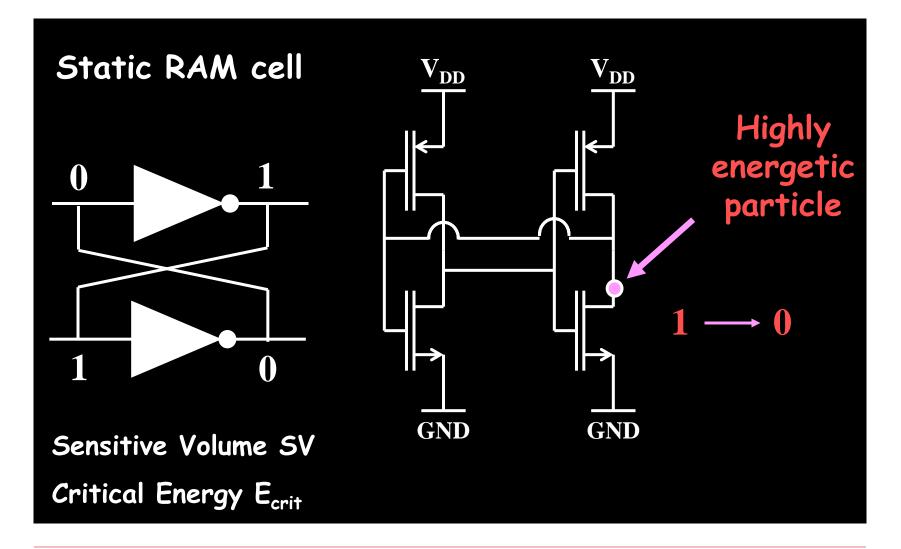
### Radiation Tolerant Layout Approach



### Single Event Upset (SEU)



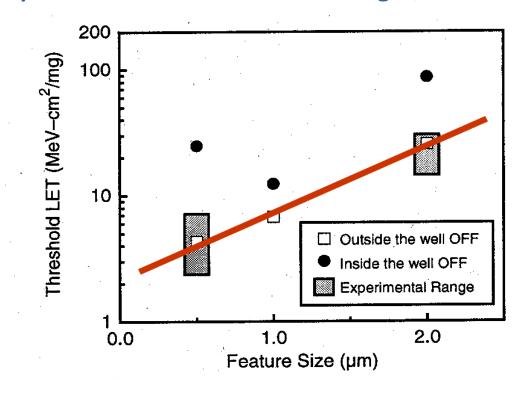
# Single Event Upset (SEU)



# SEU and Scaling

#### The SEU problem worsens with scaling

- $\cdot V_{DD}$  reduced
- Node C reduced

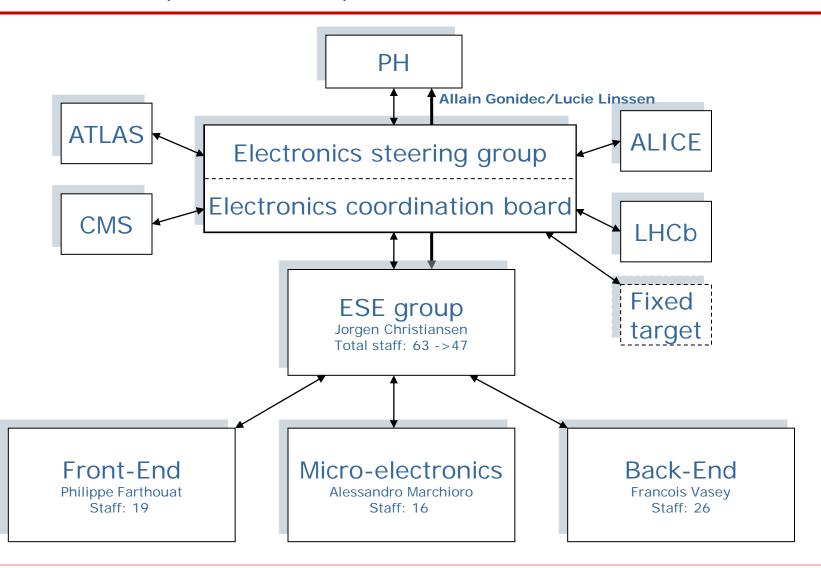


P.E. Dodd et al., IEEE TNS, Dec. 1996

#### SEU Robustness

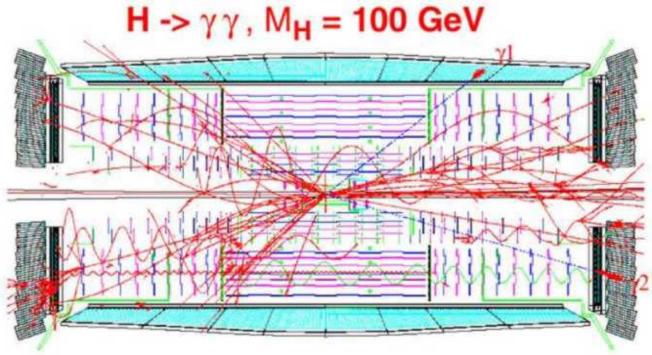
- Technology level (epitaxial substrates, SOI,...)
- Cell design (SEU-tolerant FF or memories)
- Voting (block or system level)
- □ EDAC techniques (system level)
- Duplication of the information (example: configuration data for FPGA)
- □ Special "error immune" architecture
- □ Always to be considered at system level

#### Electronics Systems for Experiments (ESE - 2008)



# The Timing Trigger and Control (TTC) system

- The electronics inside/outside the detector has to work synchronously with the accelerator clock:
- Electronics synchronization is done at two levels:
  - Clock synchronization
  - Event tagging



#### The TTC system

#### Clock Synchronization

- Multiple collisions will occur at a rate of 25 ns
- The electronics will run at this frequency 40 MHz
- Some detectors (or parts of then) require the clock phases to be within a few hundreds of ps
- Clock jitter < 50 ps for some systems</p>
- This function can be compared to a clock tree network in and ASIC:
  - This has to be made all over the detector volume
    - 7600 m<sup>3</sup> for CMS
    - 33400 m<sup>3</sup> for ATLAS
- The system has to compensate for:
  - □ Intrinsic delays in the electronics
  - Signal distribution delays in cables/optical fibres
  - □ Travel times of the particles inside the detectors

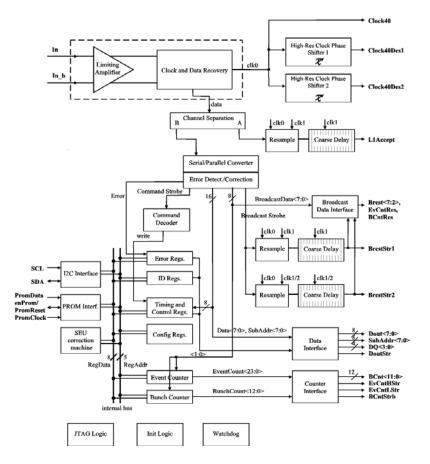
#### The TTC system

#### Event tagging:

- All the "collisions" must be marked with the collision number (Bunch Crossing Number)
- Once an interesting physics phenomena is detected (called an event) data has to be marked with an Event Number.
- Data is transmitted out of the detectors:
  - Synchronously:
    - Triggers systems: finding events
    - Only a fraction of the detector's data
    - BCN used to check data alignment
    - Asynchronously:
      - Event data can be transmitted asynchronously
      - □ BCN and EN are used for event reconstruction

### The TTC receiver ASIC (TTCrx)

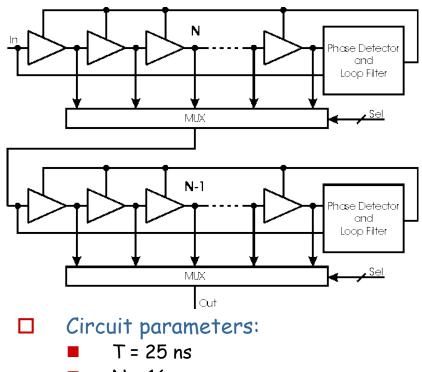
- Functionality:
  - Clock Deskewing
  - Tagging
  - Slow control commands
- It is the end element of an optical distribution network:
  - Single laser source
  - Two time division multiplexed channels 80 Mbit/s
  - Up to 1024 destinations
- □ Functions:
  - "Optical" post-amplifier
  - Deserializer
  - TD demultiplexer
  - Clock recovery PLL
  - 4 Clock de-skewing DLLs'
- Radiation Tolerance:
  - Hardened technology: 0.8µm DMILL
  - Registers Hamming encoded
  - Critical registers duplicated



### TTCrx: Clock Deskewing

- **Implementation**:
  - 1 μm CMOS (0.8 μm final)
  - Required resolution less than a buffer delay
- A "Vernier" method was adopted to achieve the required resolution
  - Two Delay-Locked Loops (DLL) are used in series
  - One divides the reference clock period in N equal intervals while the other one in N-1
  - The multiplexers "program" the clock phase
  - Since the clock is a periodic signal the "apparent" time resolution is:

$$\Delta t = \frac{1}{N \cdot (N-1)} \times T$$

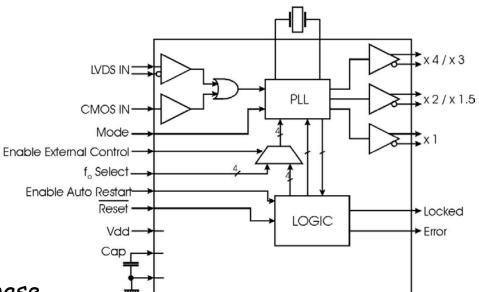


- N = 16
- Resolution:
  - ∆t = 104 ps
  - σ (diff) = 48 ps
  - pp (diff) = 324 ps
  - σ (int) = 74 ps
  - pp (int) = 326 ps

### QPLL:

# TTC system jitter excessive for:

- Gbit/s Serializers and Deserializers
- High resolution TDCs
- High resolution ADCs
- QPLL: a PLL based on a VCXO:
  - VCXO intrinsic low phase noise
  - Ideal for narrow band PLLs
  - Ideal for jitter filtering
- □ LHC nominal frequency:
  - 40.078666 MHz ±12 ppm



#### **QPLL:** Operation Principles

#### Phase detector:

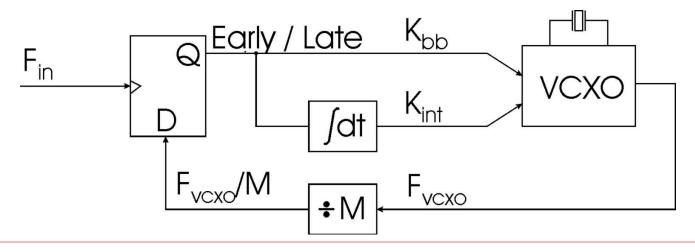
- Bang-bang type
- Only early/late decision

#### 

- Two control ports
- Bang-bang control
- Continuous control

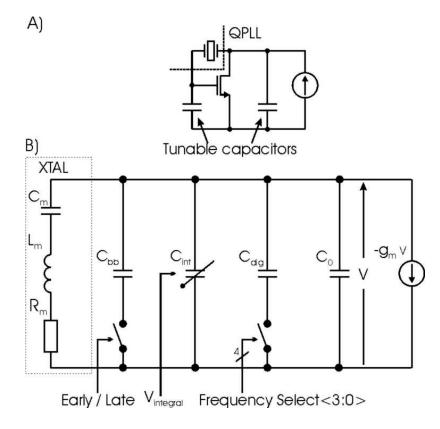
#### Control loop:

- Two control branches
- Bang-bang: phase and frequency control
- Integral: average frequency control
- Almost independent optimization of K<sub>bb</sub> and K<sub>int</sub>



### **QPLL:** Operation Principles

- Pierce Oscillator
- Two frequency control capacitors
- Three frequency control mechanisms:
  - Bang-bang control:
    Switched capacitor
  - Integral control:
    - voltage controlled n-well capacitor
  - Frequency centering:
    - four binary weighted switched capacitors.
       (Not under the PLL loop control)



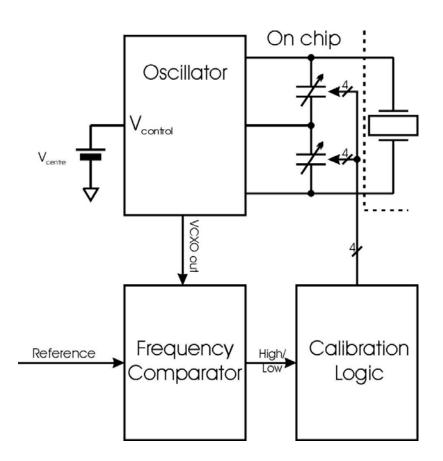
#### **QPLL:** Operation

#### Lock acquisition, two phases:

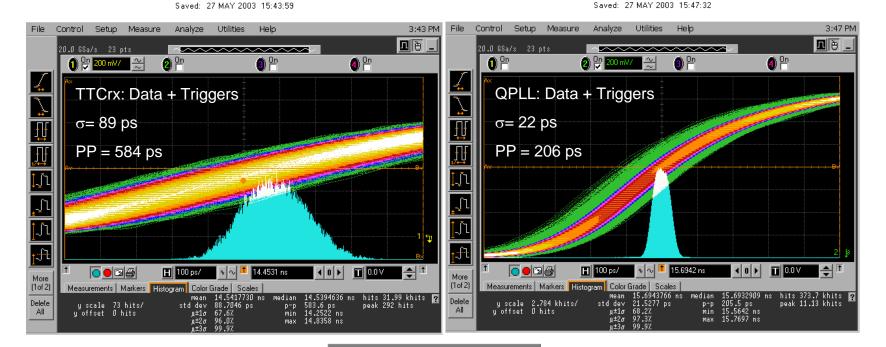
- Frequency centering
- Standard frequency pull-in and phase lock cycle

#### □ Frequency centering:

- After start-up, reset or unlocked operation detected
- Frequency-only detector used
- □ Frequency centering operations:
  - The bang-bang loop is disabled
  - The VCXO control voltage forced to its mid range value
  - A binary search is made to decide on the value of the frequency centering capacitor
  - Once the value found, control is passed to the PLL control loop



### QPLL

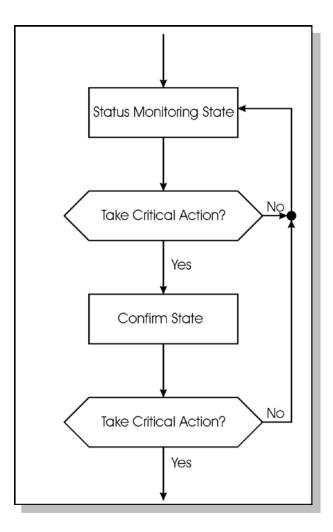


- 54855A Infinium Oscilloscope
- Analog bandwidth: 6 GHz
- Real-time sampling
- Sample rate: 20 GSa/s

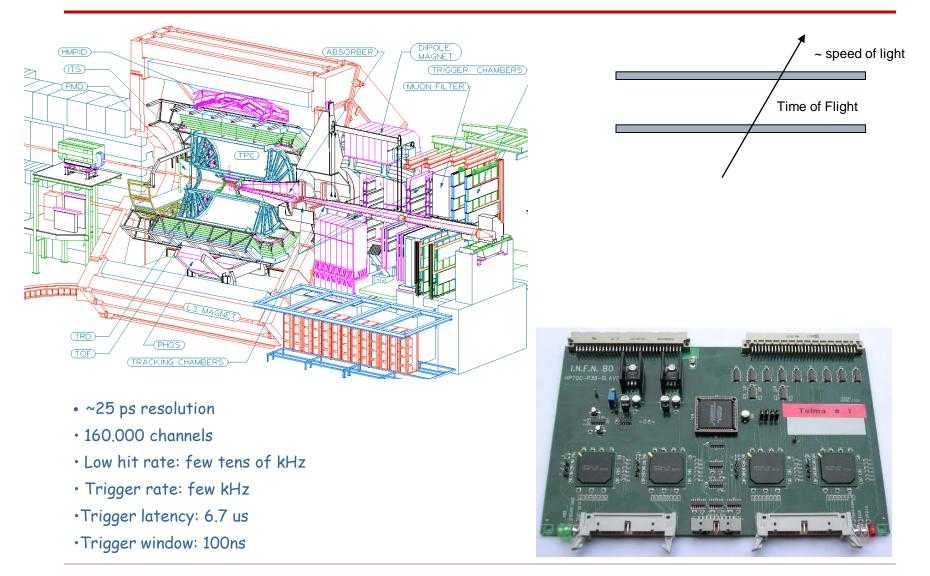
#### **QPLL:** Radiation Tolerance

#### Total dose:

- 0.25 µm CMOS process
- Enclosed NMOS
- Guard rings
- □ Single Event Upsets:
  - Majority voting circuits
  - Confirm before acting
  - When in doubt, take the action with less impact for the system

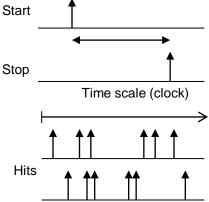


### ALICE Time Of Flight (TOF)



#### What is a TDC and its use

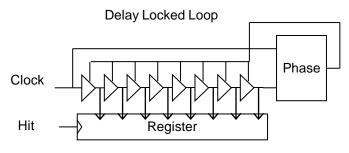
- □ TDC's are used to measure time (intervals) with high precision
  - Start stop measurement
    - Measurement of time interval between two events: Start
      - start signal stop signal
    - Used to measure relatively short time intervals with high precision
  - Time tagging
    - Measure time of occurrence of events with a given time reference:
      - Time reference (Clock) Events to be measured (Hit)
    - Used to measure relative occurrence of many events on a defined time scale
- Special needs for high energy physics
  - Many thousands of channels needed
  - Rate of measurements can be very high
  - Very high resolution
  - A mechanism to store measurements during a given interval and extract only those related to an interesting event, signaled by a trigger, must be integrated with TDC function



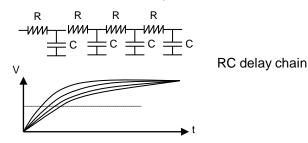
#### HPTDC: Operation principles

#### Delay locked loop

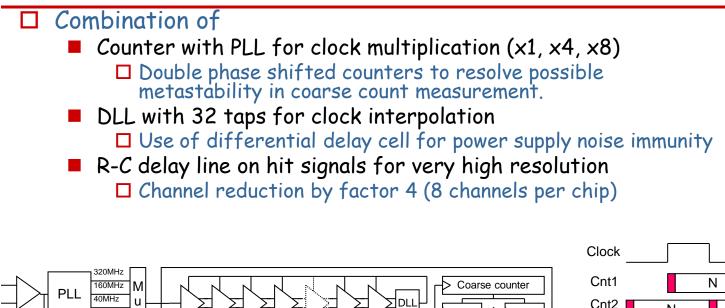
- Self calibrating using external frequency reference (clock)
- Allows combination with counter
- Delicate feedback loop design (jitter)

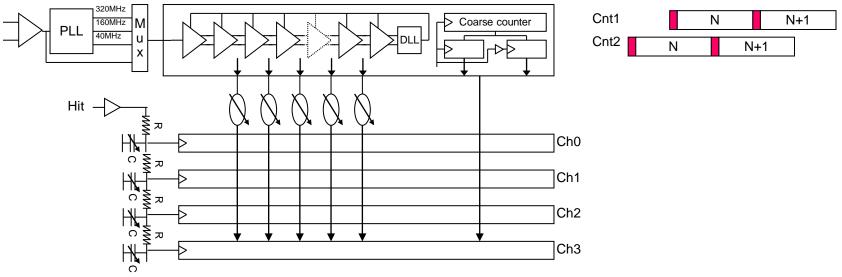


- R-C delay chain
  - Very good resolution
  - □ Signal slew rate deteriorates.
  - Delay chain with losses so only short delay chain possible
  - Large sensitivity to process parameters (and temperature)



### HPTDC: Operation principles



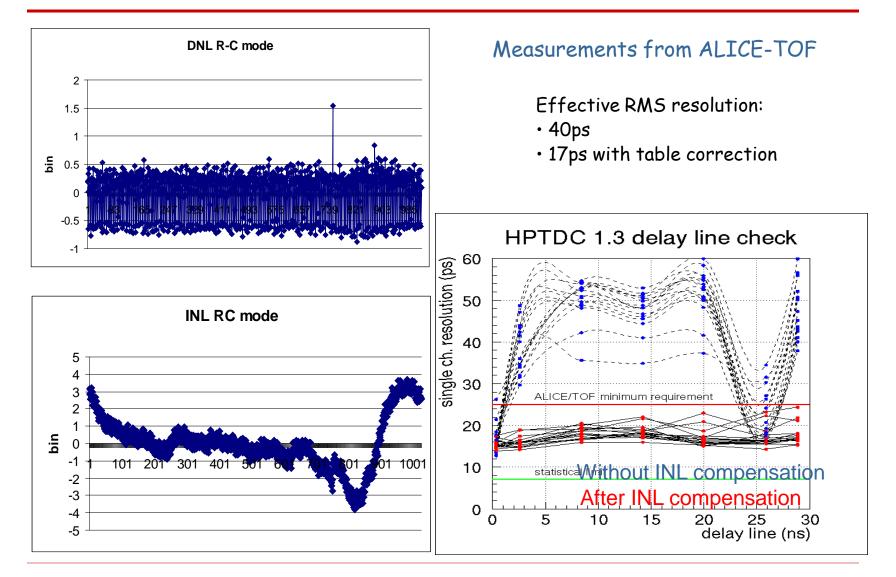


### HPTDC: Operation principles

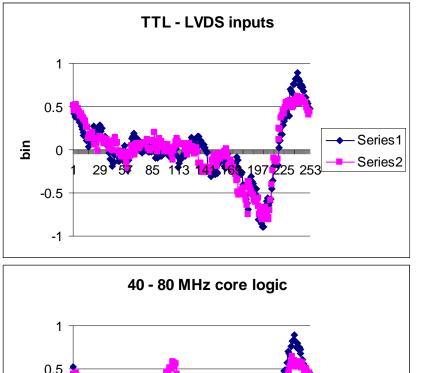
#### □ Very high resolution:

- R-C delay line dependent on IC processing (Only small difference between chips seen)
- R-C delay line independent of temperature in range of 20 deg
- Infrequent calibration required
- Calibration can be obtained with code density test with physics hits
- Option of correcting integral errors from DLL
- 8 channels per chip
- Not possible to pair leading and trailing edges

#### HPTDC: Very high resolution (R-C mode)



#### HPTDC: Cause of INL Errors



It is clear that INL imperfections come from on-chip crosstalk from logic part of chip.

Several improvements have been made with limited improvement: (special package with power/gnd plane, reoptimized signal routing, separation of power domains, etc.)

As logic clock is the same as the time reference for the time measurements this is a fixed pattern that can be compensated for if needed with a simple table look-up

### HPTDC: SEU Handling

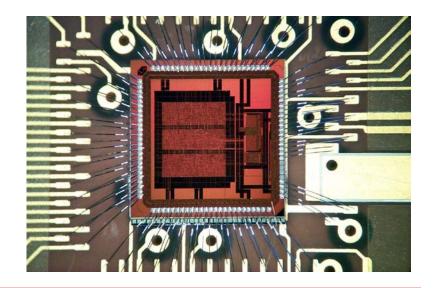
- □ SEU detection (not SEU immune)
- Programming data protected with parity check
- □ All internal memories have parity check
- State machines implemented with one hot encoding and continuous state check
- □ Measurements with parity error ignored in matching
- Error status with information about detected parity errors from different functional blocks
- Programmable global error state which can force the TDC into a passive state

#### Data Transmission in HEP

- Data acquisition and trigger systems in the LHC require
  - 40,000 "analogue Links"
  - > 25,000 Gbit/s digital links
- □ These links are unidirectional:
  - Transmitters inside the detectors
  - Receivers in the counting rooms
- Transmitters are subject to high levels of radiation doses over the lifetime of the experiments:
  - No commercial product available
  - CERN to developed their own radiation tolerant high speed serializer and analogue links

### Gigabit Optical Link (GOL)

- □ Two encoding schemes:
  - G-link
  - Gigabit Ethernet (8B/10B)
- □ Transmission speed:
  - Fast: 1.6 Gbit/s , 32 bit data input @ 40 MHz
  - Slow: 0.8 Gbit/s , 16 bit data input @ 40 MHz
- Synchronous (constant latency)
- Drivers:
  - Laser driver
  - **50** Ω driver
- Interfaces for control and status:
  - **I**2C
  - JTAG



### GOL: Improving the SEU Tolerance

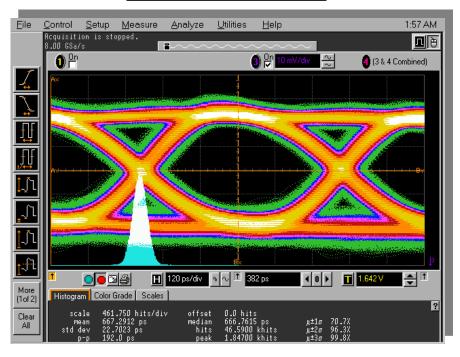
- Digital logic: different approaches adopted throughout the IC:
  - Configuration data:
     hard-wired logic values
  - Configuration settings:
    - Hamming code protected memory
  - Data path:
    - Triple modular redundancy with majority voting
  - State Machines:
    - Triple modular redundancy with majority voting

### GOL: Improving the SEU Tolerance

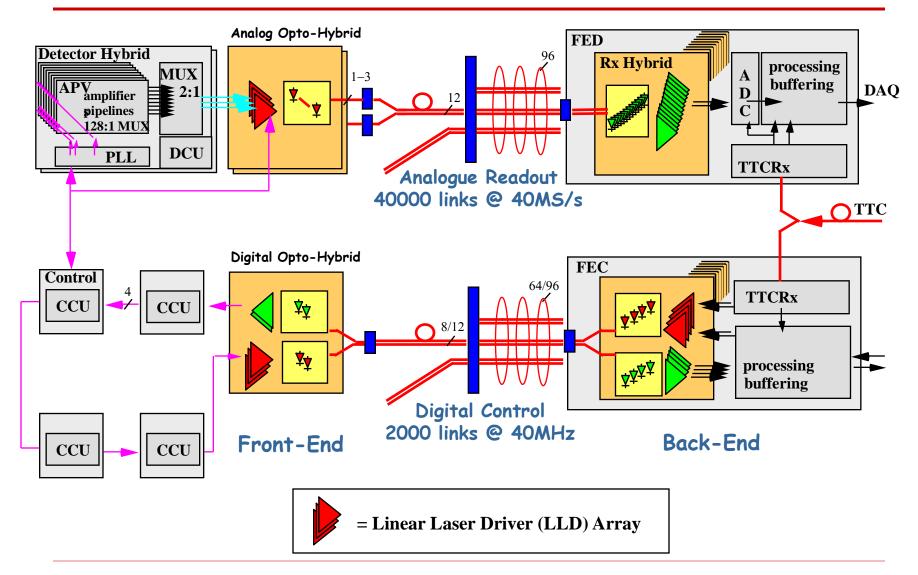
#### □ Fast logic:

- Increased size transistors
- Analog circuits:
  - Bias currents doubled were possible.
  - Loop-filter "impedance" reduced, maintaining loop-dynamics.
  - Node capacitance increased for "standstill" nodes.
- All this at the price of added power consumption:
  - 800 Mbit/s ⇒ 275 mW (includes 7.8 mA VCSEL bias current)
  - 1.6 Gbit/s ⇒ 390 mW (includes 7.8 mA VCSEL bias current)

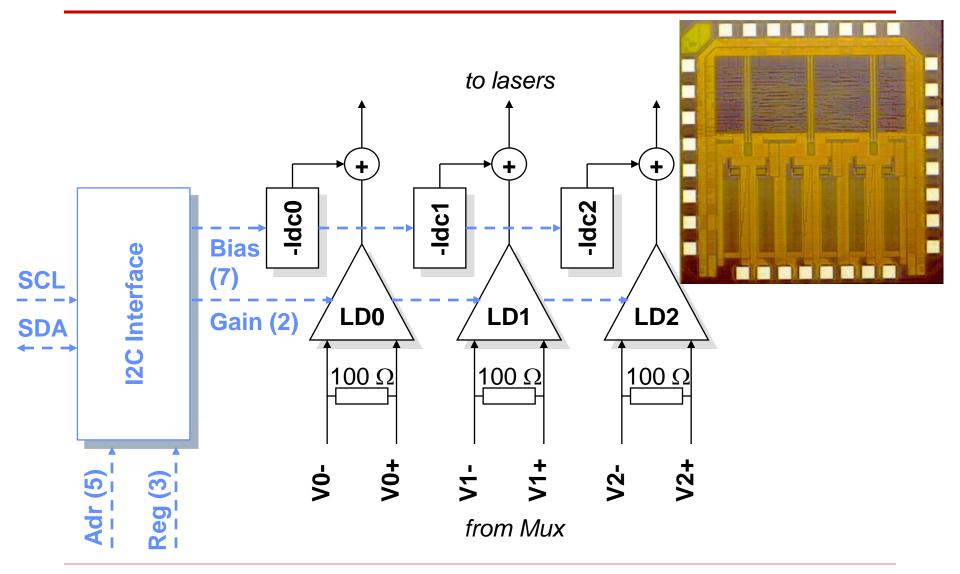




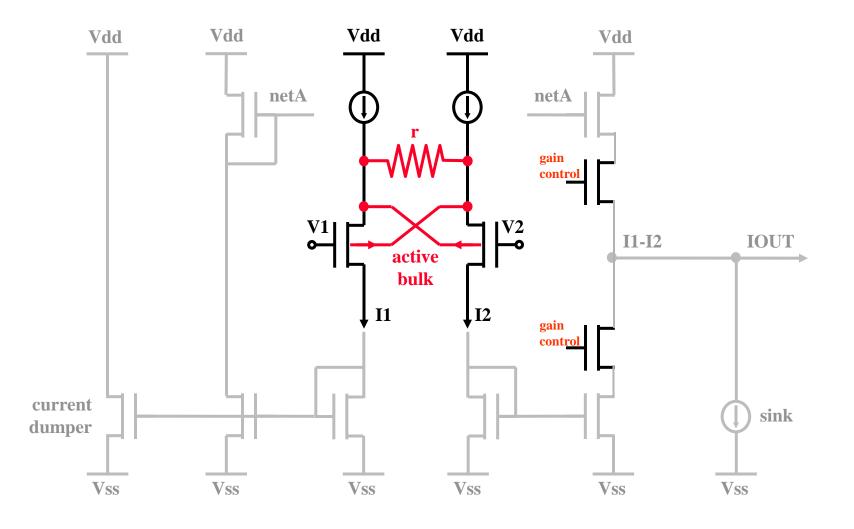
#### CMS Tracker Readout and Control Electronics



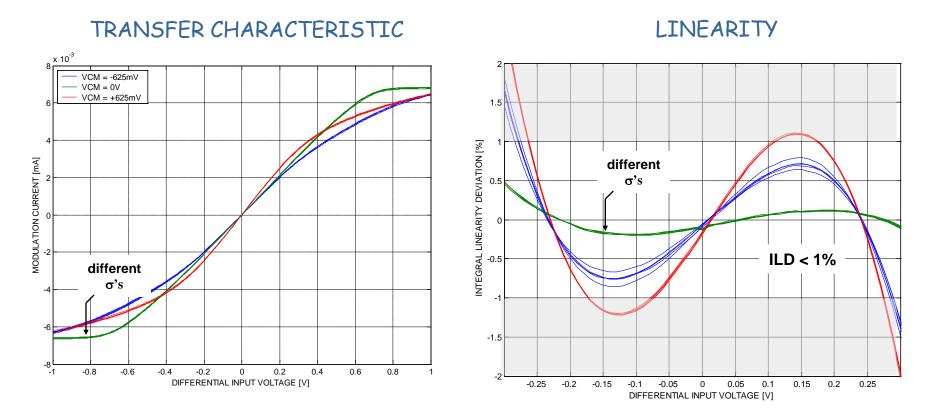
#### Linear Laser Driver (LLD)



### LDD: Circuit

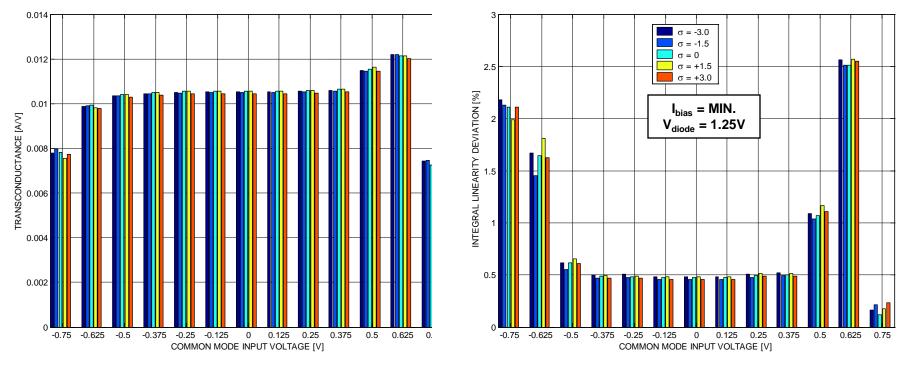


#### LLD: Gain and Linearity



- Linear operating range: ±300mV
- Integral linearity deviation: <0.5% (Vcm=0)</li>

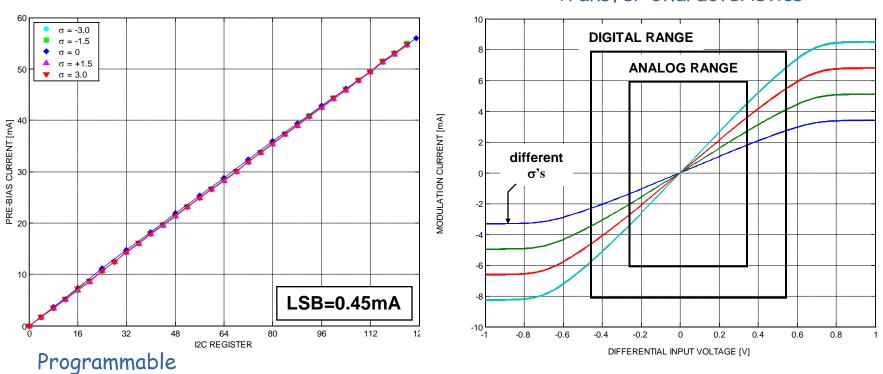
#### Common Mode



#### GAIN AND LINEARITY VS. INPUT COMMON MODE

 Input common-mode range: ±350mV (for specified gain and linearity)

#### LLD: characteristics

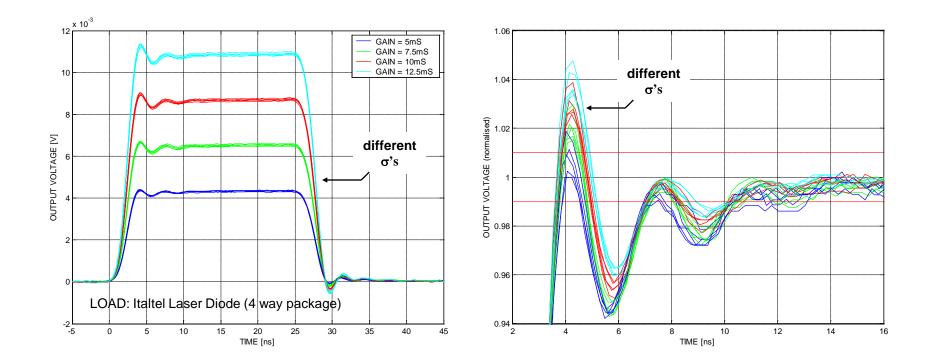


Laser Bias Current

**Transfer Characteristics** 

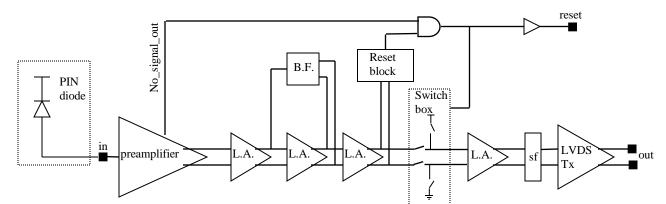
- Laser bias: 55mA (7bits)
- Gains: 5mS, 7.5mS, 10mS, 12.5mS

### LLD: Time response



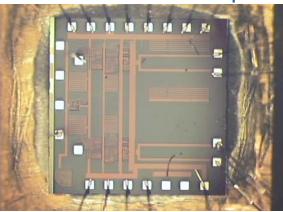
- Rise/Fall Times (10% to 90%): 2.5ns
- Settling Time (to 1% of final value): 10-12ns

### RX40 Optical receiver

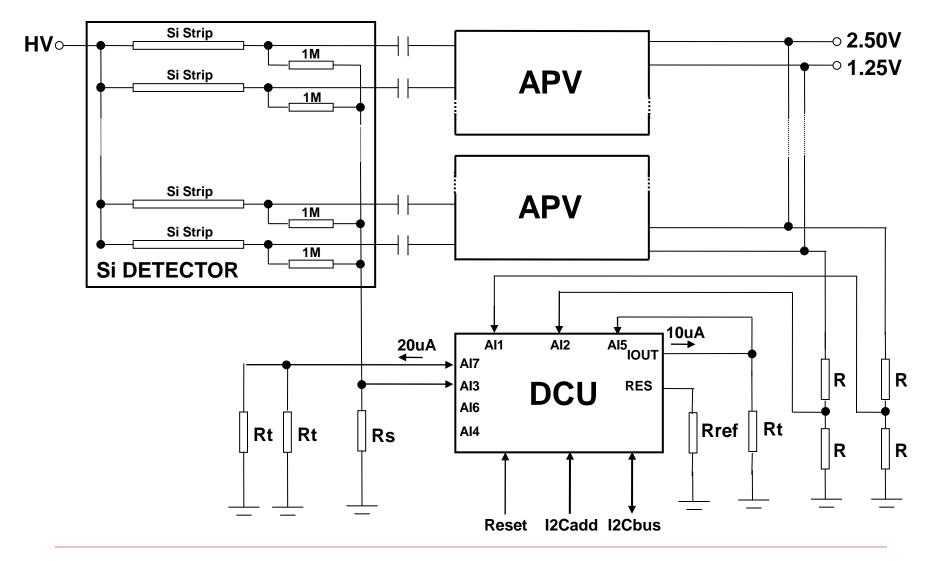


	Min	Тур	Max	Unit	Note
DC input current			500	μA	<b>Baseline DC current</b>
AC input current	10 (after rad)		500	μA	
Bandwidth	80			MHz	
Low cut-off frequency			1-2	MHz	
Jitter			0.5	ns	
Output voltage level		LVDS			
Supply voltage		2.5		V	
Sensitivity		-20		dBm	
Bit error rate		10 <sup>-12</sup>			
Reset output					Low for >5µs for a transmission of 20 consecutive '0'
Coupling with p-i-n diode		DC			
Diode bias voltage		1.8		V	

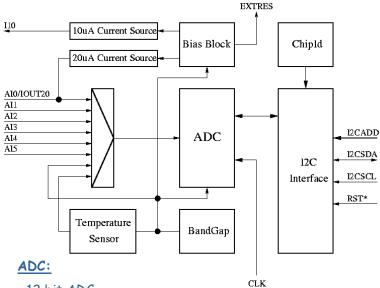
#### 4 channels / chip



#### **Detector Monitoring System**



#### DCU Architecture



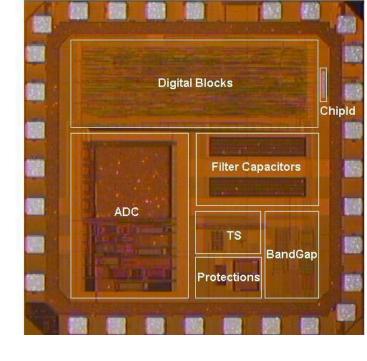
• 12 bit ADC

- |INL| < 1 LSB (in the input range)
- |DNL| < 1 LSB (monotonic characteristic, no missing codes)
- Noise RMS < 0.5 LSB (transition noise)
- Conversion time: 0.25 ms (maximum value)
- Power Consumption: < 40 mW

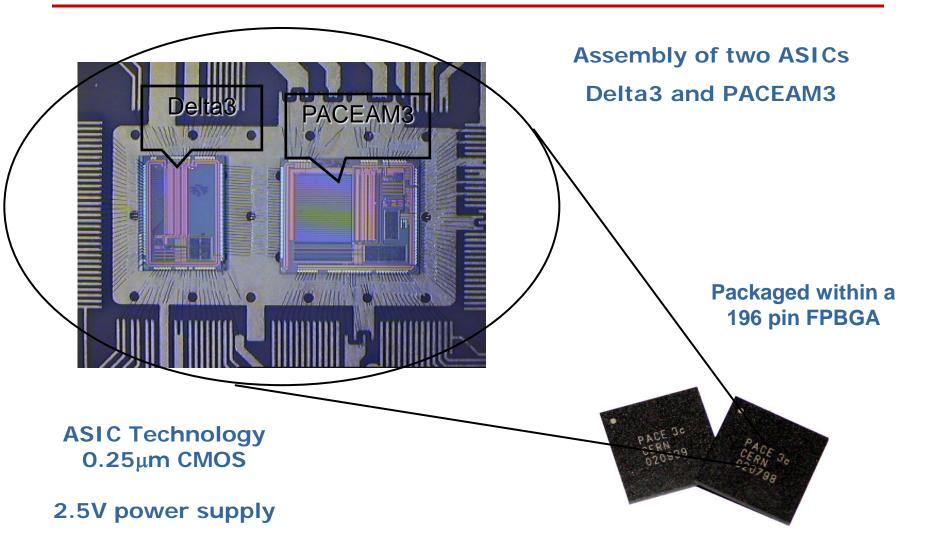
#### Integrated Temperature sensor:

- Gain = 9.22 LSBs/C (resolution ~ 0.108 C)
- Out @ 25C 2469 (RMS = 32.3)  $\Rightarrow$  Calibration required

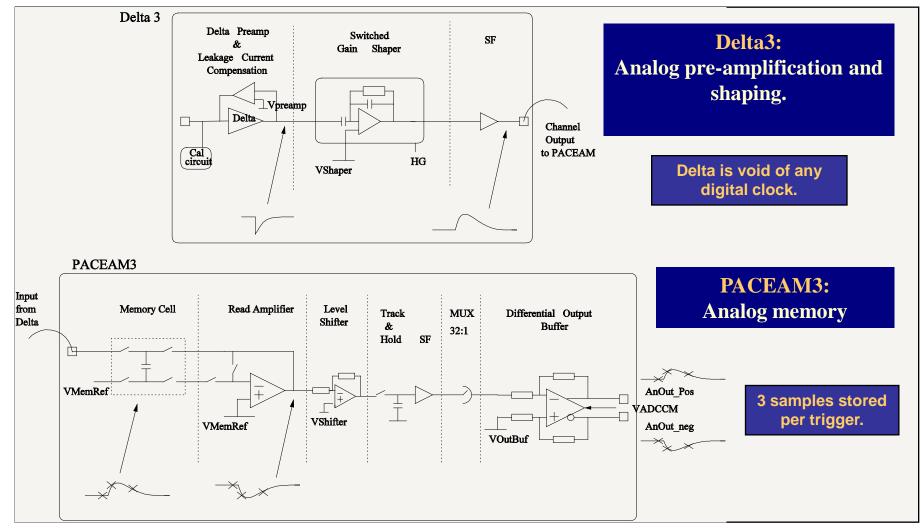
\*INL < 2.5 LSBs (-30C  $\rightarrow$  +30C)





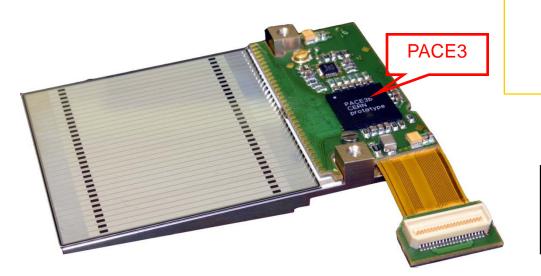


### PACE3 analog chain



Paulo.Moreira@cern.ch

#### PACE3 with Preshower Si Sensors



#### The Preshower Micromodule

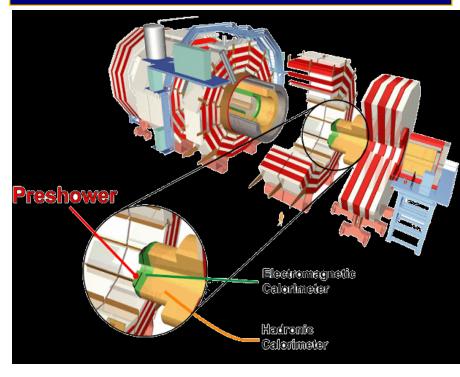
Silicon sensor (~ 61mm x 61mm ) 32 channels (1.875 mm channel pitch)

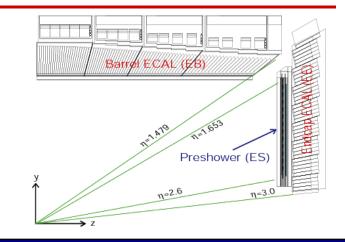
Silicon thickness = 320µm 1 Minimum Ionising Particle deposits an average of 3.7 fC of charge (23257 e)

### **PACE3** Design Application

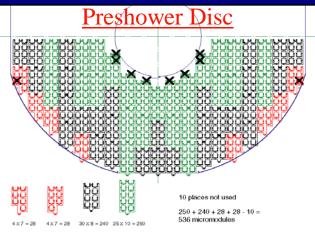
#### The CMS Preshower Detector for LHC

## $\sim$ 4300 sensors 4.1 m<sup>2</sup> active silicon per disc





2 layer sampling calorimeter to detect photons with a good spatial resolution for Π0 rejection.
 Incident photons on lead absorbers initiate electromagnetic showers of electrons, positrons and photons.



### **VFAT2** Functions

Trigger	Provide intelligent "FAST OR" information as an input for the first level trigger (LV1A).
	Programmable segmentation for Roman Pot and GEM configurations.

□ **Tracking** ...... □ Binary "hit" information for each of the 128 channels as triggered by the LV1A.

#### Reference for VFAT2:

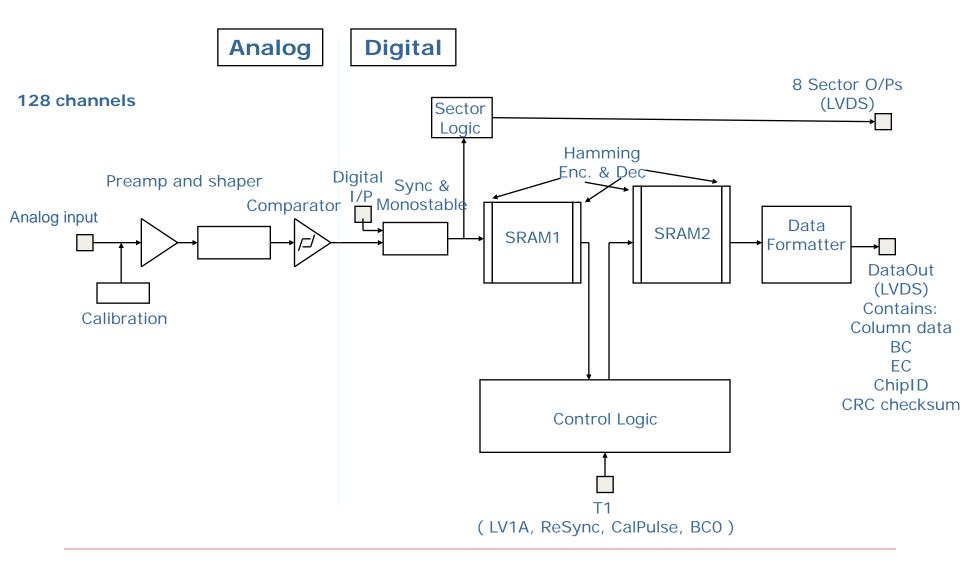
 "VFAT2: A front-end system on chip providing fast trigger information, digitized data storage and formatting for the charge sensitive readout of multi-channel silicon and gas particle detectors."
 Proceedings of TWEPP Prague, Czech Republic, 3-7 September 2007, ISBN 978-92-9083-304-8, p.292.

### VFAT2 Key Features

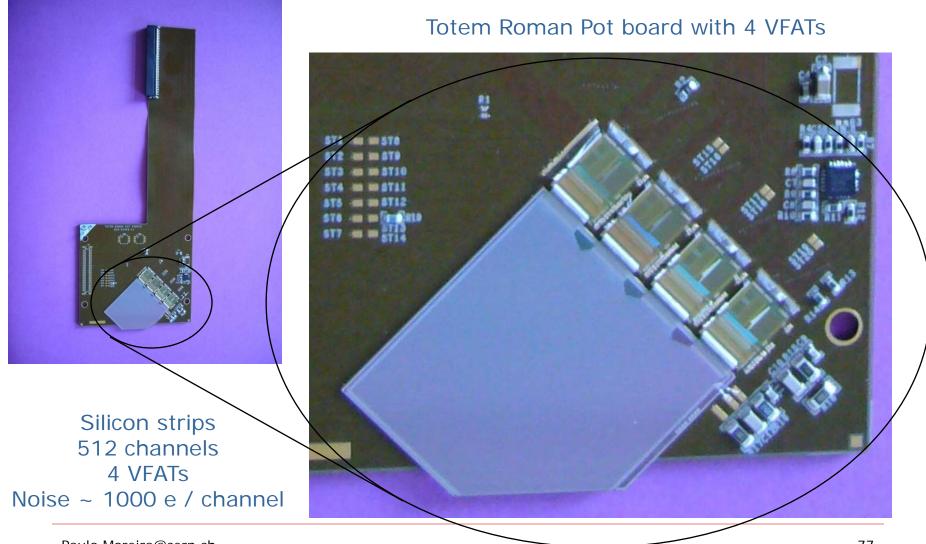
# **Trigger and Tracking Functions**

- 128 channel
  - Iow noise front-end chip for binary readout of capacitive sensors.
- □ 40MHz signal sampling
  - dead time free
- Digital memory
  - Programmable LV1A latency up to 256 clock periods.
  - Simultaneously storage of up to 128 triggered events.
- **Trigger building** 
  - Programmable "fast-OR" trigger building outputs
- □ Internal calibration
  - via internal test pulses with programmable amplitude
- **Fully programmable** 
  - through an I2C interface.
- Data packet output
  - includes headers, counters, flags and CRC check
- Radiation tolerant design
  - suitable for use in demanding radiation environments both with respect to ionizing radiation and Single Event Upset.

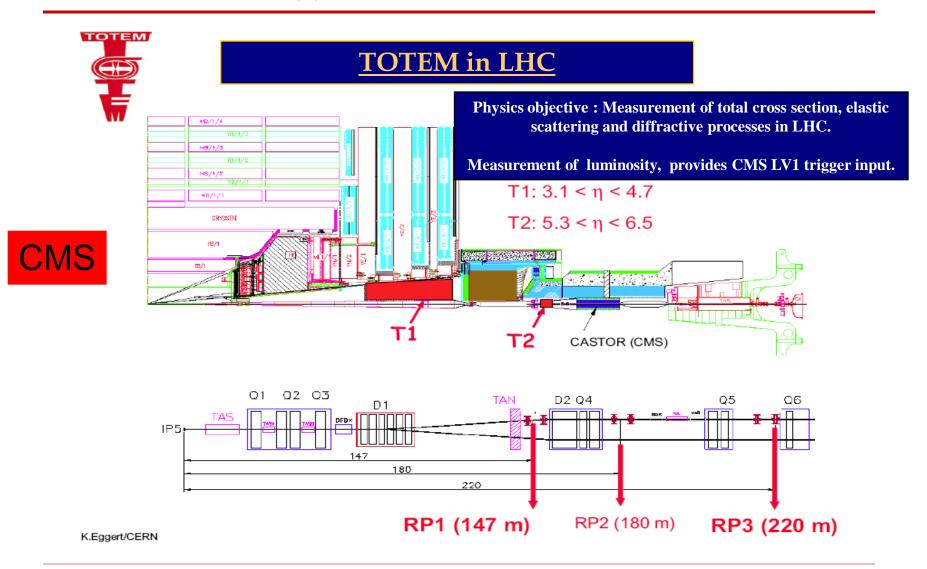
## **VFAT2** Signal Flow



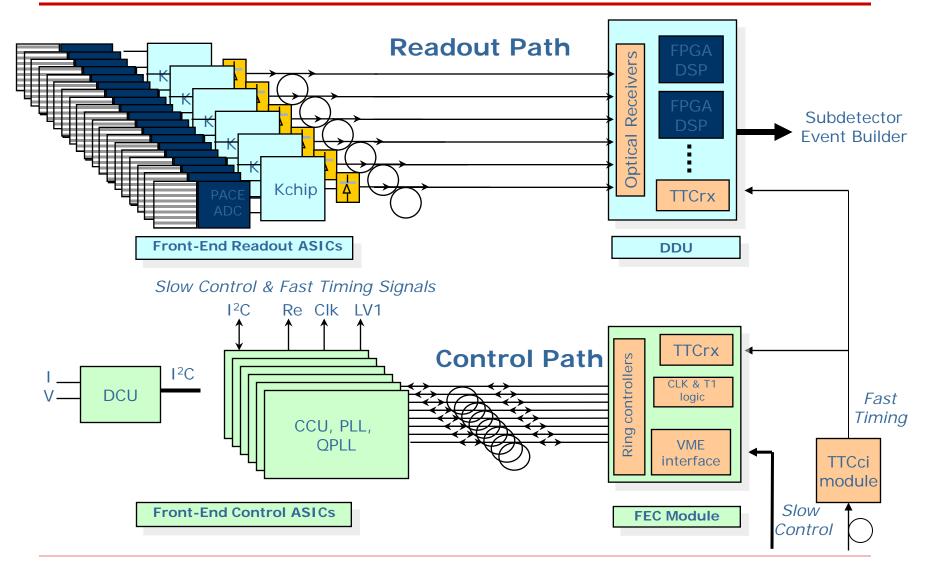
#### Totem Si Sensor with 4 VFATs



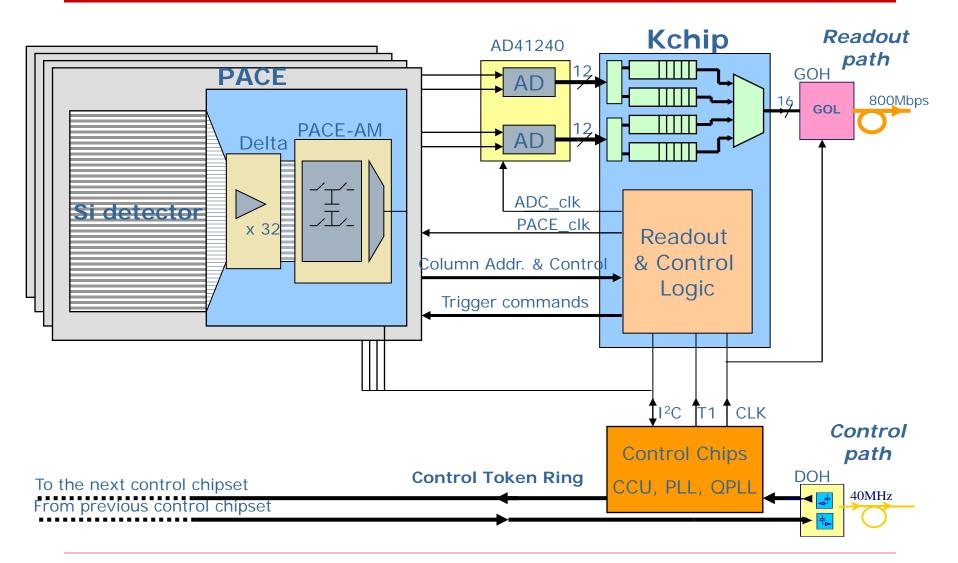
## **VFAT2** Design Application



#### Preshower Front-End System



#### Preshower Front-End Readout



## Kchip Functionality

#### Data Concentration

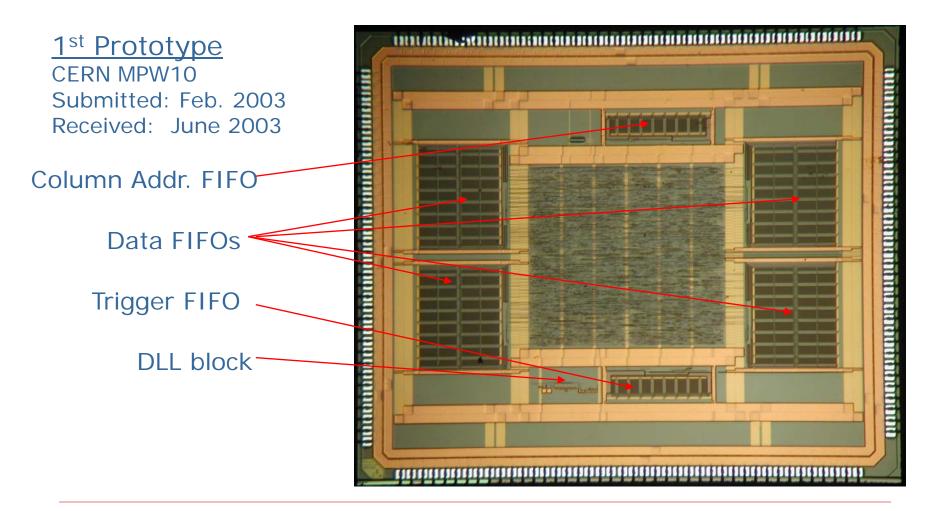
Can be configured to readout 1~4 PACE chips.

#### Event Data Formatting

- Align data into 16-bit words.
- Assemble an Event Packet.
- Assign a Bunch Count (BC) and Event Count (EC) Identifier.
- Link Protocol for transmission through a Gigabit Optical Link.

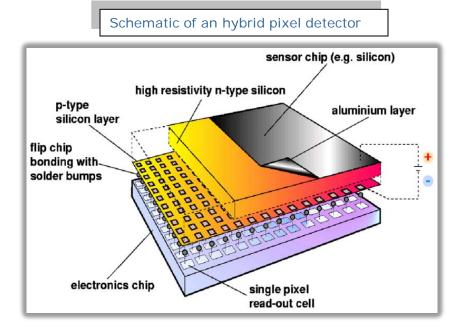
#### Readout Controller

- Trigger Command Decoding
- PACE Readout Synchronization Monitoring
- Front-End Buffers Overflow Detection / Prevention
- PACE & ADC clock and Trigger Command Distribution

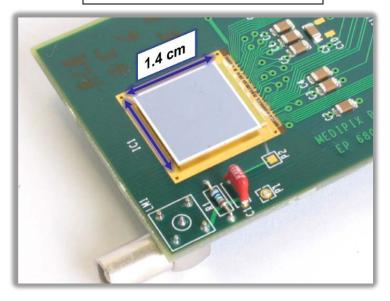


## The Medipix Project

- International collaboration formed by 18 members to exploit the acquired knowledge at CERN in the design of particle track detectors in HEP to provided a noise-free X-ray imaging system with small spatial resolution (55  $\mu$ m).
- The Medipix chip uses direct detection single photon counting hybrid pixel detector approach:
  - Linear and unlimited dynamic range
  - Continuous data taking possible:
  - noise suppression, large SNR
  - Multi-thresholds → energy discrimination



Medipix2 hybrid (1.4 x 1.4 cm<sup>2</sup>)

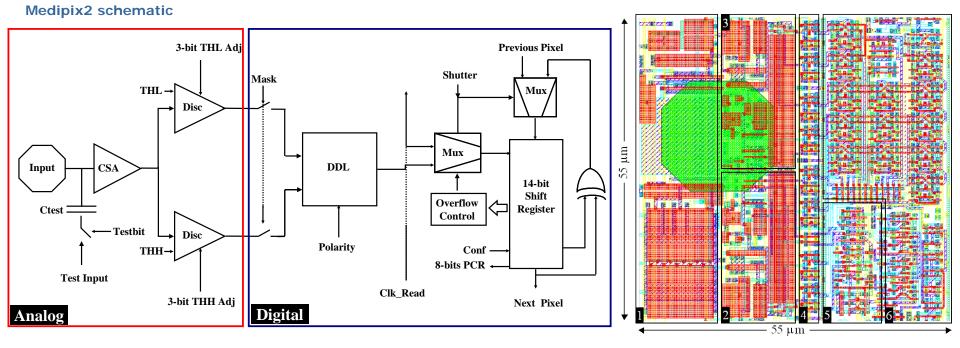


# Medipix2 pixel

□ The Medipix2 chip contains 256 x 256 pixels

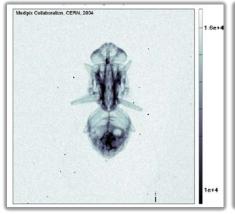
#### Pixel properties:

- DC leakage current compensation per pixel
- Sensitive to positive and negative input charges
- Energy window discrimination (2 thresholds)
- 3-bit threshold adjustment per threshold
- 14-bit counter (11810 counts) per channel
- Static power consumption is 8µW per pixel

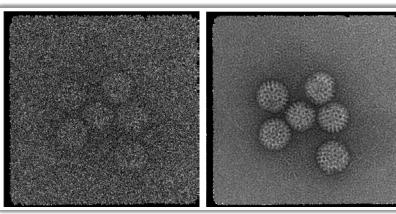


# Applications using Medipix2

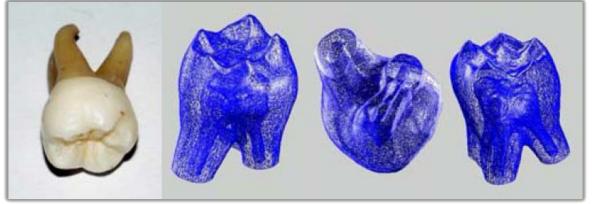
Applications: Adaptative optics, X-ray diffraction, Micro-radiography, Neutron imaging, Computed tomography, Autoradiography, Gamma imaging, Electron microscopy, energy weighting, In vivo optical and radionuclide imaging, Micropatterned gas detectors, Mammography...



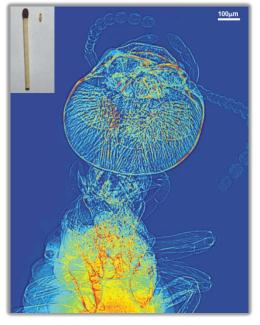
X-ray image of a house fly (CERN)



Electron microscopy: Rotavirus with 1.6 (left) and 160 (right) e<sup>-</sup>/pixel, equivalent to: 0.04 e<sup>-</sup>/Å<sup>2</sup> at specimen (left) and 4 e<sup>-</sup>/Å<sup>2</sup> (right) (MRC, Cambridge)



Neutron imaging: Photograph and tomographic 3D reconstructions of a tooth (IEAP, Prague)



Micro-radiography: Assembled radiograph of a termite. Real size of the image is approximately 1.4 mm x 1.7 mm (IEAP, Prague)

http://www.cern.ch/MEDIPIX

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